

#### ATHENA BX

#### **ELECTROMAGNETIC DOSING PUMPS**



#### Main characteristics

- PVDF PUMP HEAD suitable for chemical used in the Industrial, Waste Water Treatment and Potable Water applications
- CERAMIC BALL full chemical compatibility
- PTFE DIAPHRAGM unique life expectancy and compatibility with most chemicals
- STEADY DOSING Stabilized Multi Power Supply 100÷240 Vac 50/60 Hz with reduced consumption
- QUICK CONNECTIONS
- MANUAL PRIMING VALVE
- IP65 PROTECTION
- Adjustable flow rate by a knob on the front panel. e
- POWER-ON and LEVEL ALARMS LED
- 0÷20%, 0÷100% double manual flow regulation
- Anti-seepage system

















#### Athena - Performance data

PERFORMANCES TEST HAS BEEN DONE AT AMBIENT TEMPERATURE, WITH WATER, AT 1,5 mt SUCTION HEIGHT

| FLOW RATES | PRESSURES | CC/IMP. | CONNECTIONS | STROKES/MIN. | CONSUMPTION | WEIGHT | MODEL    |
|------------|-----------|---------|-------------|--------------|-------------|--------|----------|
|            |           |         |             |              |             |        |          |
| 2,5 l/h    | 20 bar    | 0,35    | 4x6 – 4x7   | 120          | 14 watt     | 3kg    | Athena 1 |
| 3 l/h      | 18 bar    | 0,42    | 4x6 – 4x7   | 120          | 14 watt     | 3 kg   |          |
| 4,2 l/h    | 14 bar    | 0,58    | 4x6 – 4x7   | 120          | 14 watt     | 3 kg   |          |
| 7 l/h      | 8 bar     | 0,97    | 4x6 – 4x7   | 120          | 14 watt     | 3 kg   |          |
|            |           |         |             |              |             | A      |          |
| 3 l/h      | 12 bar    | 0,31    | 4x6         | 160          | 20 watt     | 3 kg   | Athena 2 |
| 4 l/h      | 10 bar    | 0,42    | 4x6         | 160          | 20 watt     | 3 kg   |          |
| 5 l/h      | 8 bar     | 0,52    | 4x6         | 160          | 20 watt     | 3 kg   |          |
| 8 l/h      | 2 bar     | 0,83    | 4x6         | 160          | 20 watt     | 3 kg   |          |
| 7 1/b      | 16 hor    | 0.20    | 4,46        | 200          | 40 wett     | 4 kg   |          |
| 7 l/h      | 16 bar    | 0,39    | 4x6         | 300          | 40 watt     | 4 kg   |          |
| 10 l/h     | 10 bar    | 0,56    | 4x6         | 300          | 40 watt     | 4 kg   | Athena 3 |
| 15 l/h     | 5 bar     | 0,83    | 4x6         | 300          | 40 watt     | 4 kg   |          |
| 18 l/h     | 1 bar     | 1,00    | 4x6         | 300          | 40 watt     | 4 kg   |          |
| 20 l/h     | 5 bar     | 1,11    | 8x12        | 300          | 40 watt     | 4 kg   | Athena 4 |
| 32 l/h     | 4 bar     | 1,78    | 8x12        | 300          | 40 watt     | 4 kg   |          |
| 62 l/h     | 2 bar     | 3,44    | 8x12        | 300          | 40 watt     | 4 kg   |          |
| 110 l/h    | 0,1 bar   | 6,11    | 8x12        | 300          | 40 watt     | 4 kg   |          |





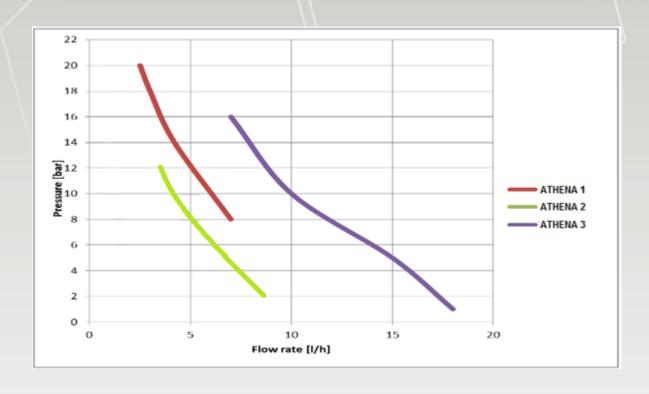


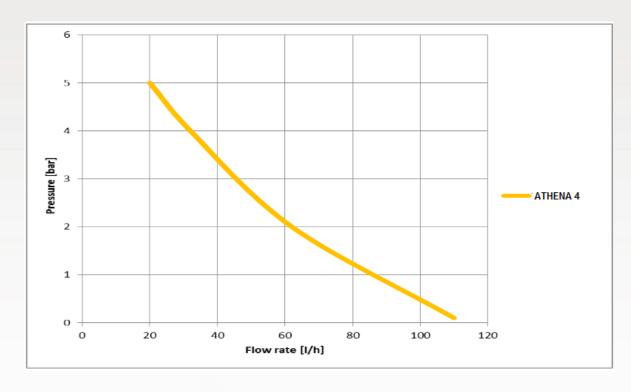












Dosin











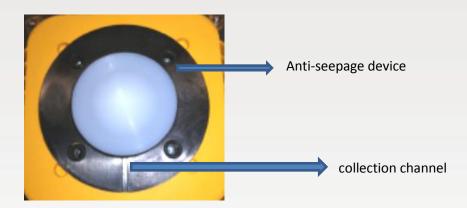




#### Anti-seepage system

The anti-seepage system, is a solution to prevent the intrusion of chemical product inside the pump: leakage and chemical intrusion can happen when the O-ring is damaged or consumed by regular use.

This device is integrated in the hydraulic part, between pump head and body, behind the diaphragm: the outgoing collection channel of the anti-seepage device (see below blue arrow) collects the leakage and expel it out. When the leakage is visible, the operator can proceed either tightening the 4 bolts of the head (4Nm torque) or disassembling the head and inspect it in order to understand leakage causes.



Dosig











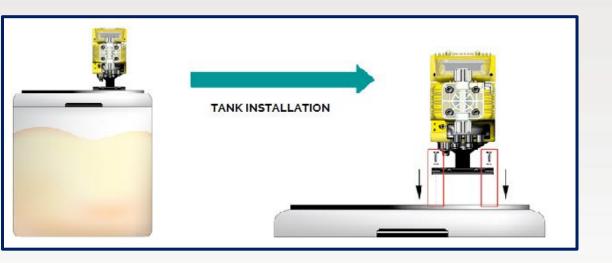




### Main application

- Electroplating industry, Pickling, Degreasing and metal treatments generally
- **Cooling Tower**
- Potable water application
- Reverse osmosis application
- Paper industry
- Ceramic industry

### Example of installation













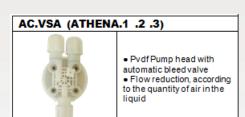




#### Installation kit



#### Accessories









| AC.VIE |  |  |  |  |
|--------|--|--|--|--|
|        | • Extractable injection valve<br>PVC ½" g.m. IN - ½" g.m. OUT  |  |  |  |
|        | ■ Extractable injection valve with ball valve PVC ½" g.m. IN - ½" g.m. OUT  ■ Extractable injection valve with ball valve PVC ½" g.m. IN - ½" g.m. OUT |  |  |  |



| PRIMING AID |   |
|-------------|---|
|             | Capacity: 300 ml PVC body FPM seals Connections: 4x6mm – 8x12mm |











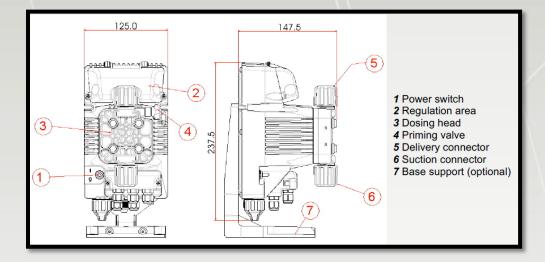






#### Dimensional drawings

### Plumbing



### Fixing templates

